



PowerA Fusion Controller For Xbox One

Headphone Jack Replacement

This guide will show you how to remove and replace the headphone jack in the PowerA Fusion Controller For Xbox One.

Written By: Andrea



INTRODUCTION

The headphone jack on the PowerA Fusion Controller For Xbox One allows you to plug headphones into the controller to listen to audio or talk with others. This repair will be needed if the headphone jack no longer plays or picks up audio. This guide will walk you through replacing the headphone jack on the controller. During the repair you will need to do some soldering.



TOOLS:

- [Soldering Iron](#) (1)
- [JIS #1](#) (1)



PARTS:

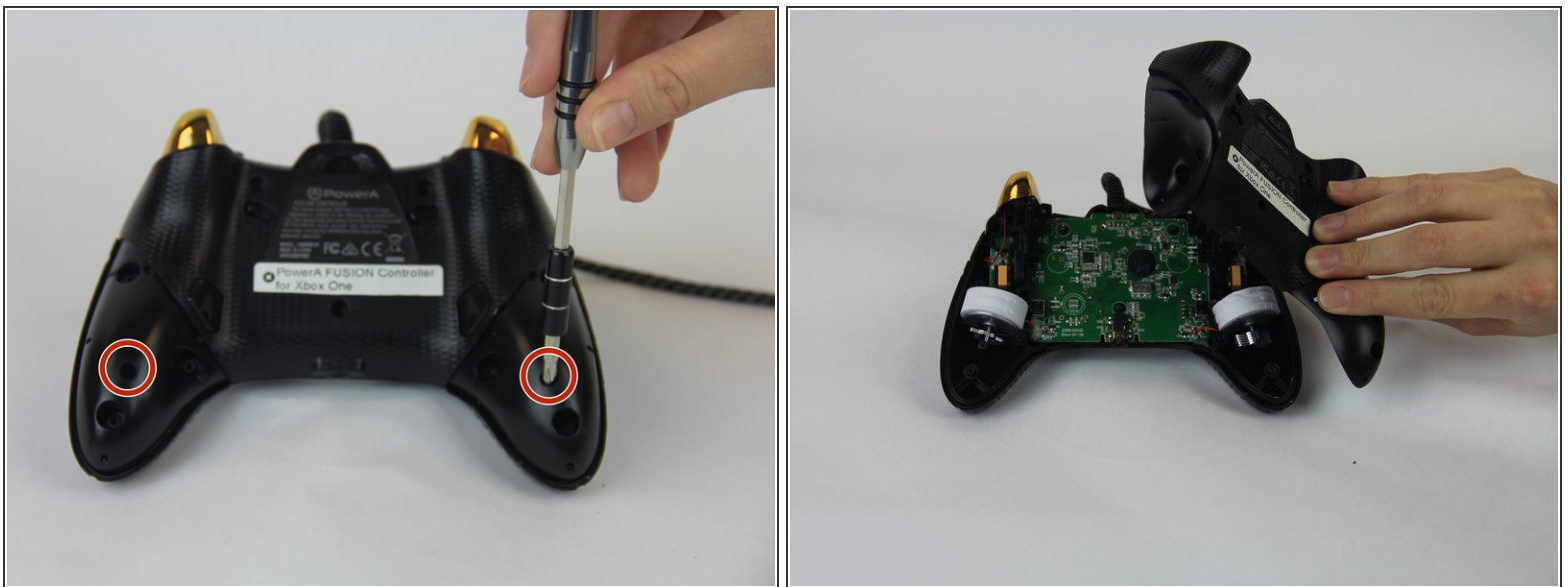
- [Xbox One Controller Headphone Jack](#) (1)

Step 1 — Headphone Jack



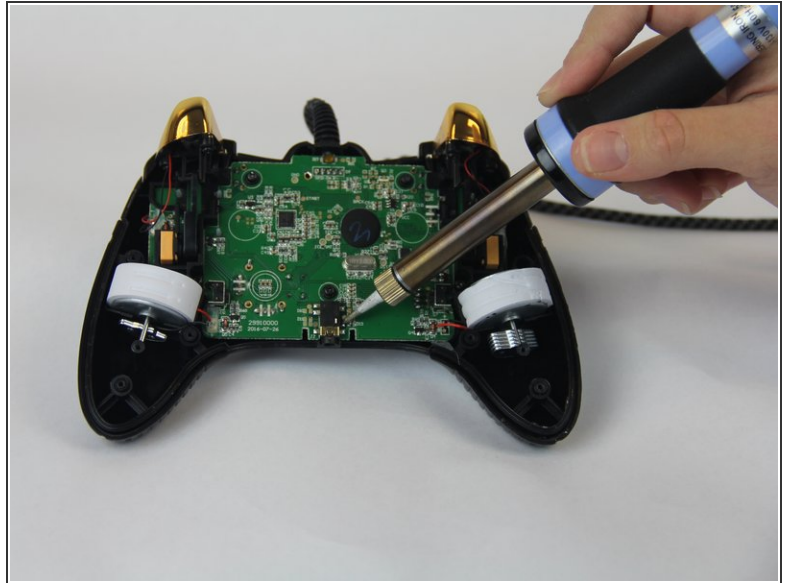
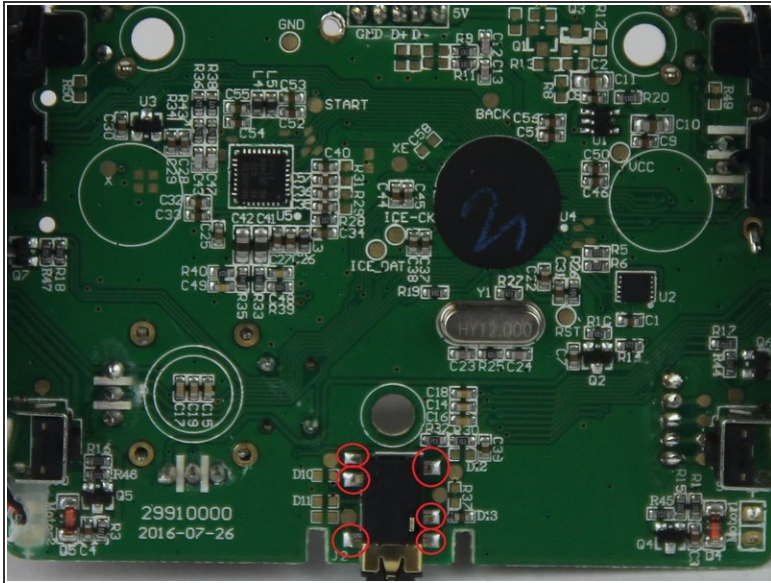
- Remove the (9) nine 9.2mm screws (circled in red) with a JIS #1 screwdriver.
- Remove the two bottom plastic grip covers.

Step 2



- Remove the (2) two 9.2mm screws (circled in red) with a JIS #1 screwdriver.
- Remove the back cover of the controller as seen in image (2) two.

Step 3



- Desolder the soldered joints that are connecting the headphone jack to the motherboard (Circled in red).
- This [guide](#) will show you how to solder and desolder connections.
- Remove the headphone jack and put it aside.

To reassemble your device, follow these instructions in reverse order.