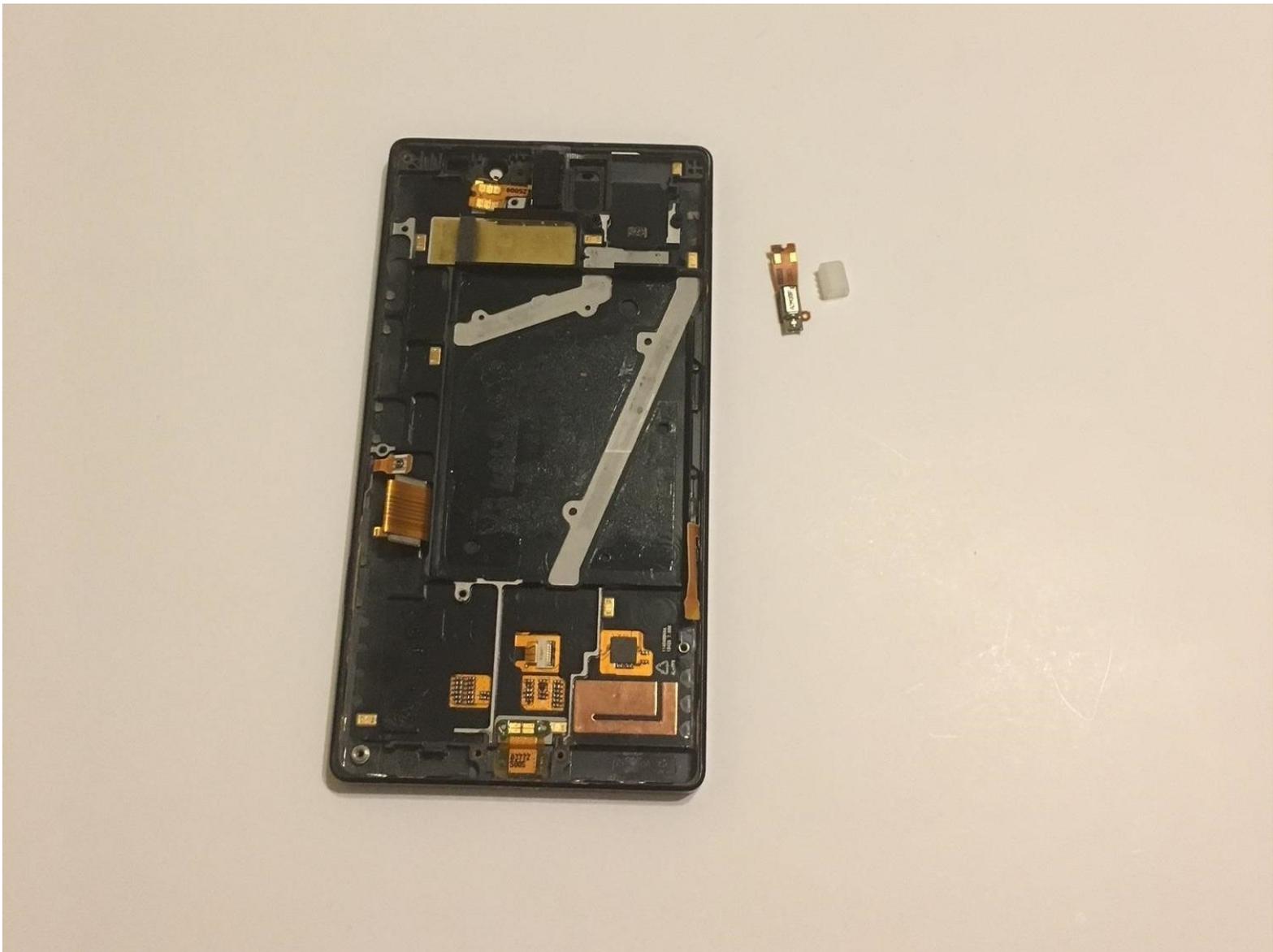




# Nokia Lumia 930 Vibration Module Replacement

This guide will help to remove components such as the batter or engine boards to help replace a faulty vibration module.

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## INTRODUCTION

By reading this guide you will have a better understanding of how to disassemble your phone so as to reach the vibration module located directly behind the daughter engine board.

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### TOOLS:

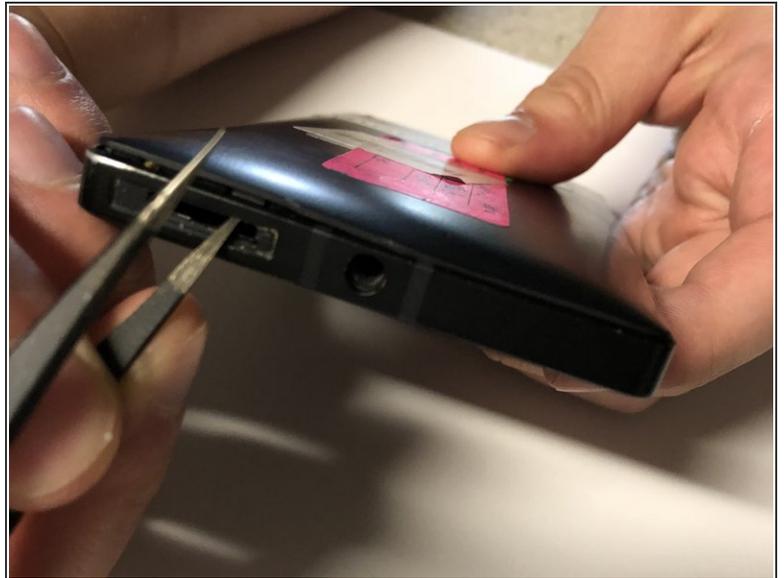
- [Tweezers](#) (1)
  - [Spudger](#) (1)
  - [iFixit Opening Tools](#) (1)
  - [T4 Torx Screwdriver](#) (1)
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## Step 1 — Battery



- Pull the SIM card holder out of the top of the phone using your fingernail.

## Step 2



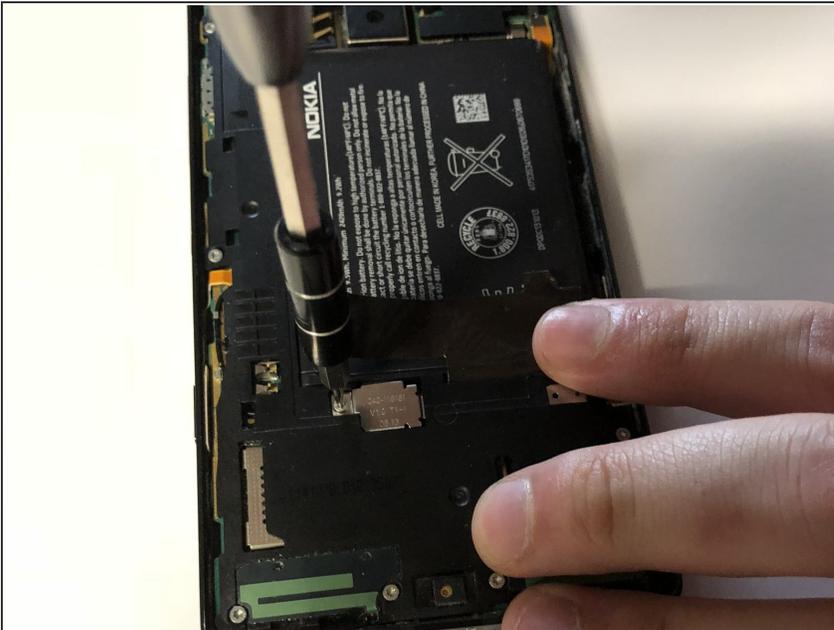
- Place tweezers or an opening tool in the SIM card slot and push upwards until the back panel pops out.

### Step 3



- Wedge a plastic opening tool between the two panels. Slide it along each side of the phone to completely remove the back panel.

### Step 4



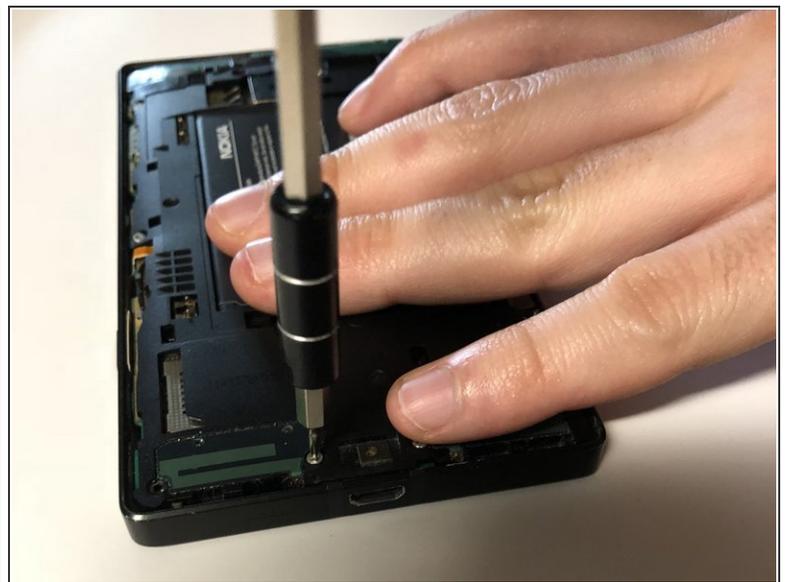
- Remove the 4mm Torx #4 screw that's securing the battery connector.

## Step 5



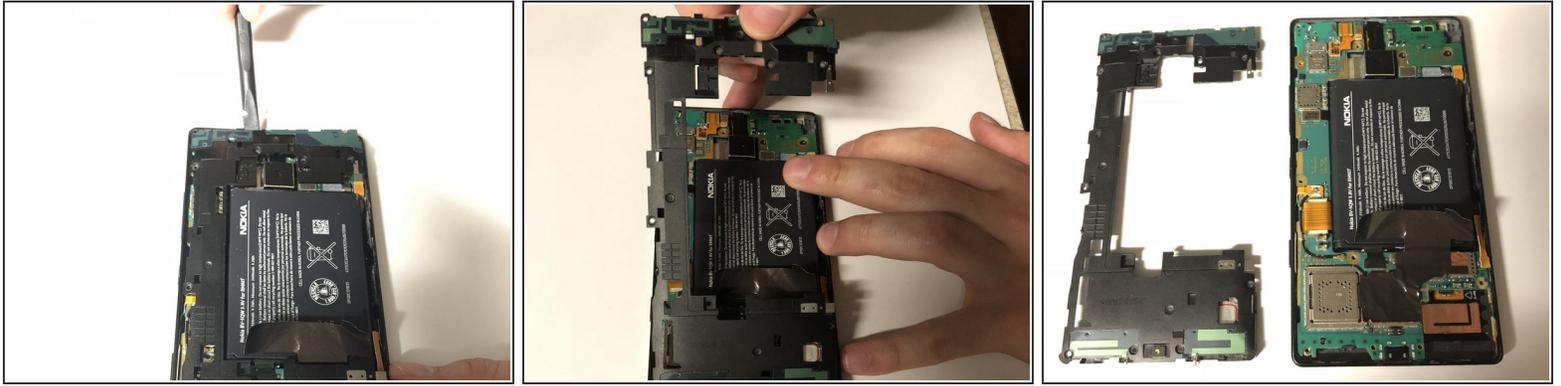
- Use tweezers to remove the battery connector strap.

## Step 6



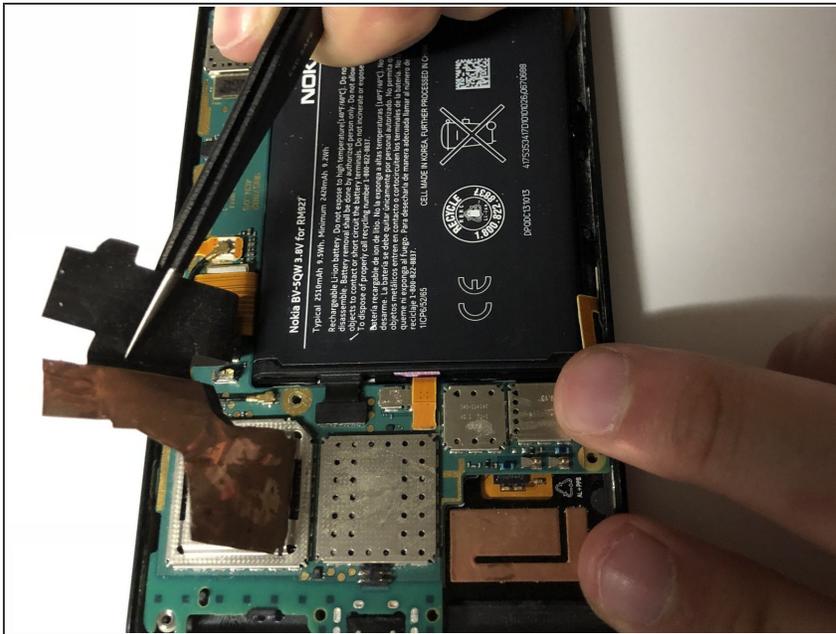
- Remove all ten 4mm Torx #4 screws that secure the battery cover to the frame of the phone.

## Step 7



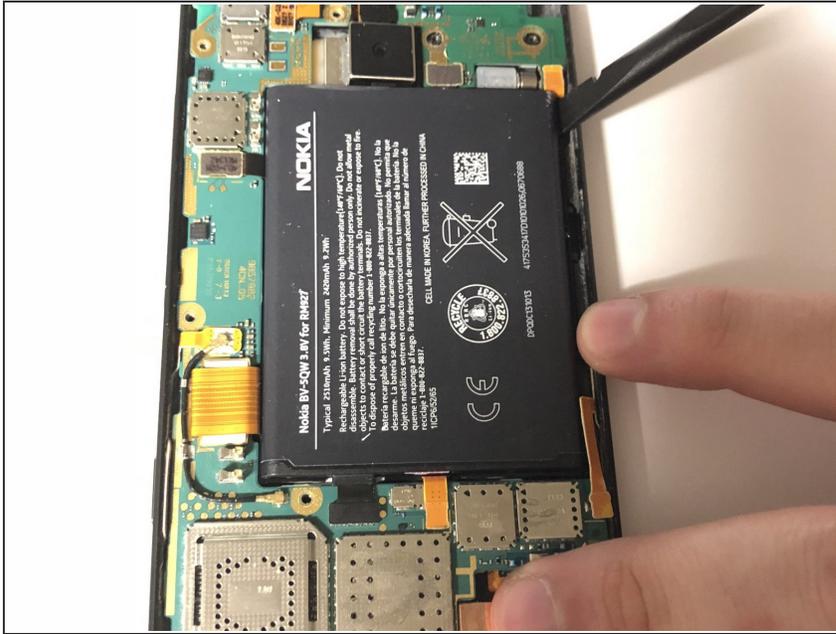
- Use the flat end of a spudger to pry the battery cover from the phone's frame.

## Step 8



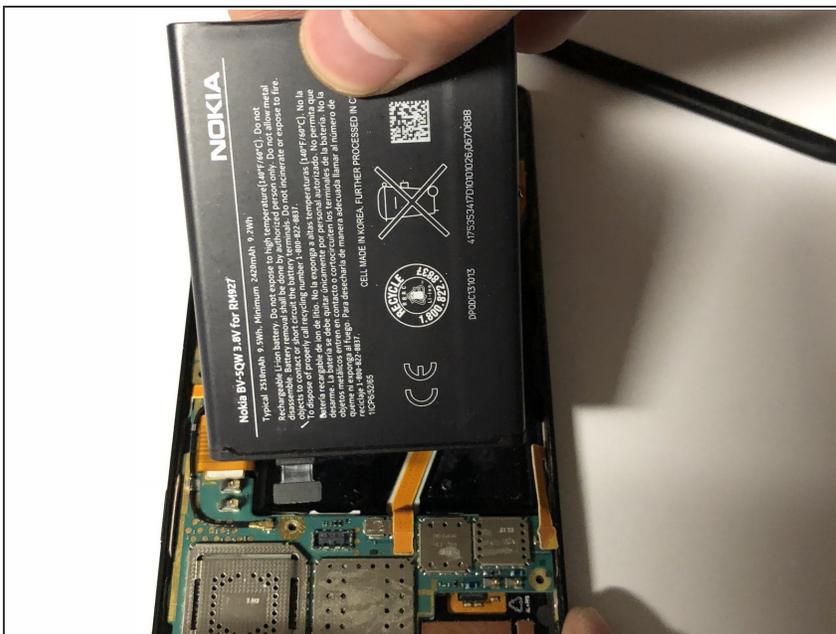
- Pull up on the heat spreader.
- ⓘ Be careful not to tear it!

## Step 9



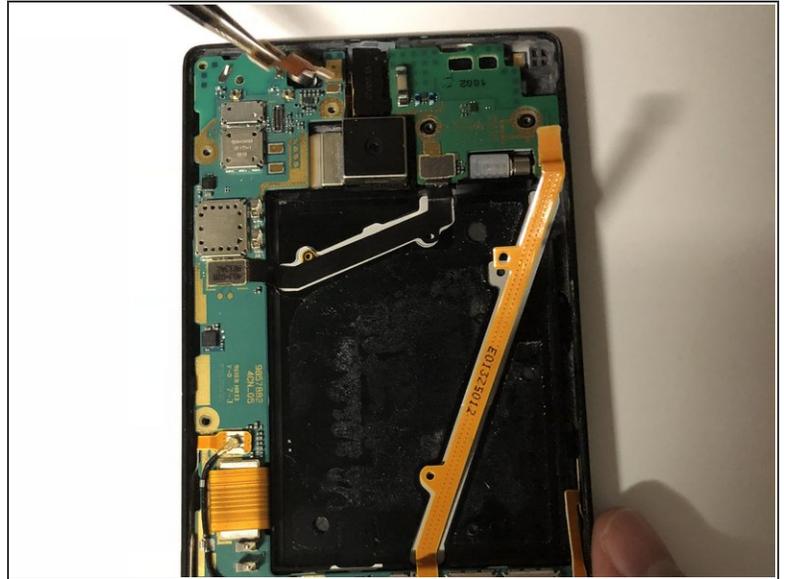
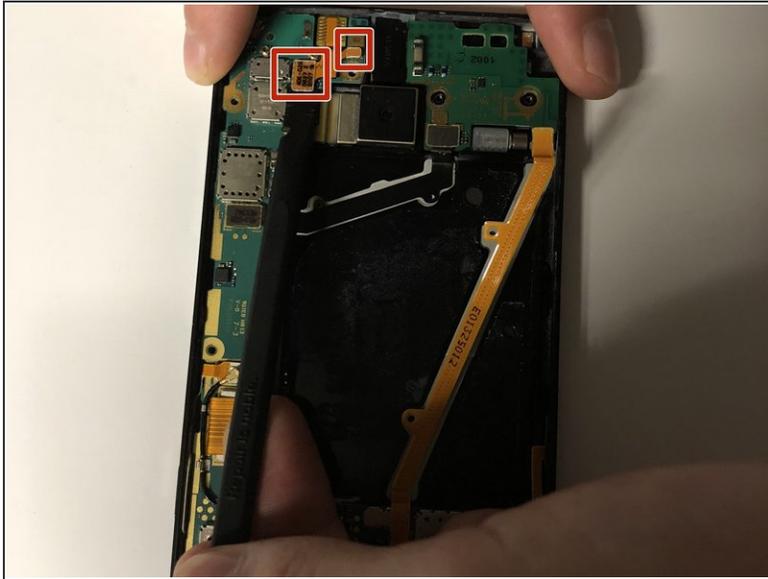
- Use the flat end of the spudger to lift up the battery.
- ⓘ The battery is glued in place. Pry up carefully, not to damage it.
- ⚠ Two flex cables are directly underneath the battery.

## Step 10



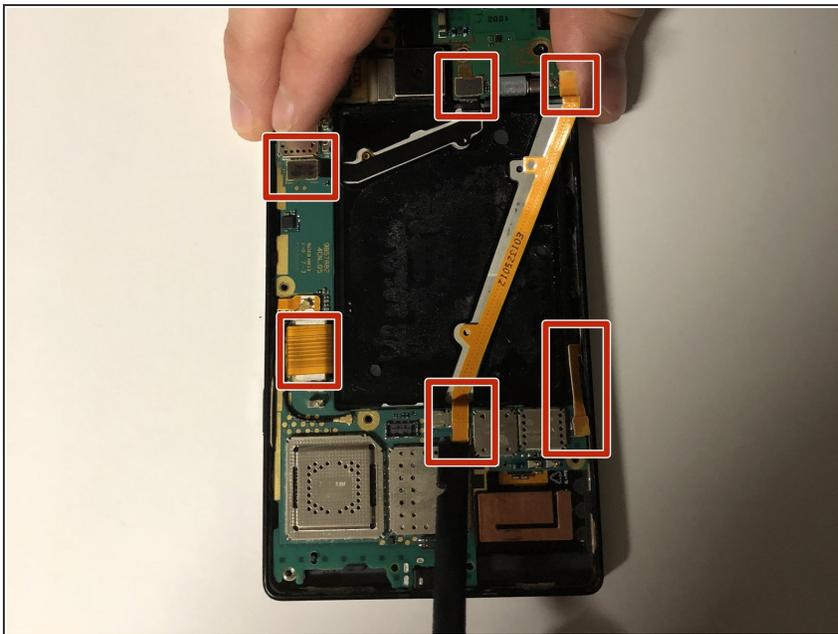
- Remove the battery from the phone.

## Step 11 — Motherboard



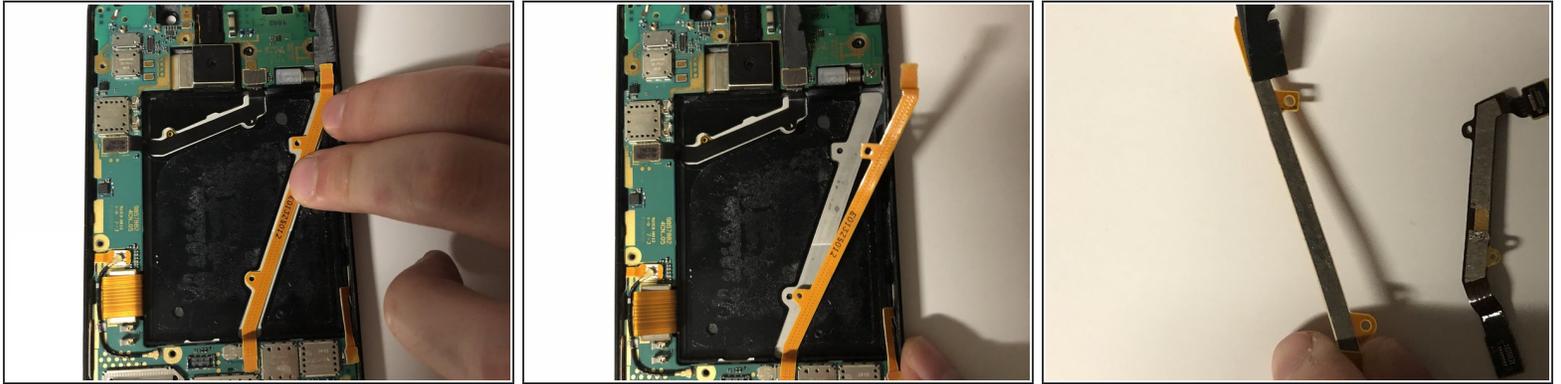
- Use the flat end of a spudger to disconnect the camera connectors.
- Pull the camera up and out to remove it from the phone.

## Step 12



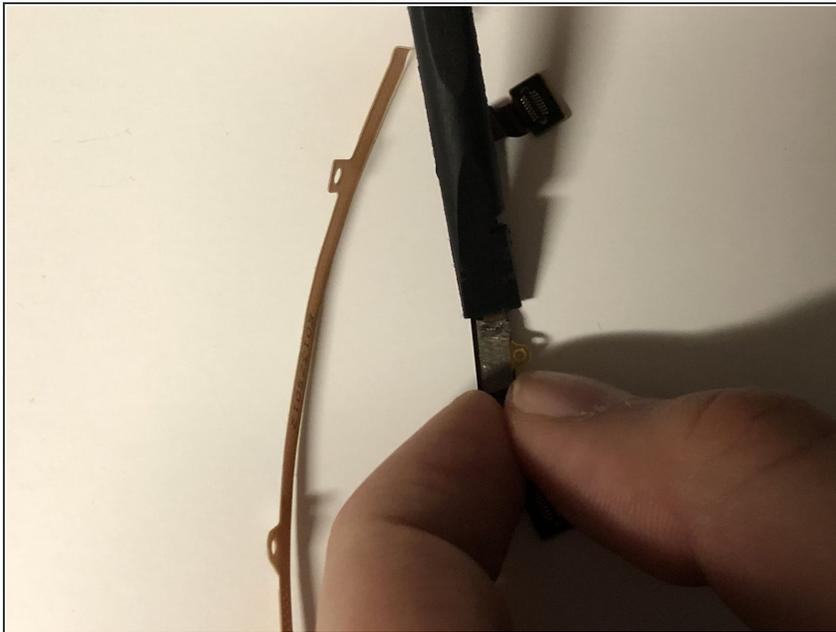
- Use the flat end of a spudger to disconnect the six ribbon cables from the motherboard.

## Step 13



- Use the flat end of a spudger to pry up the orange flex cable underneath the battery.
- Remove the orange flex cable from the phone.

## Step 14



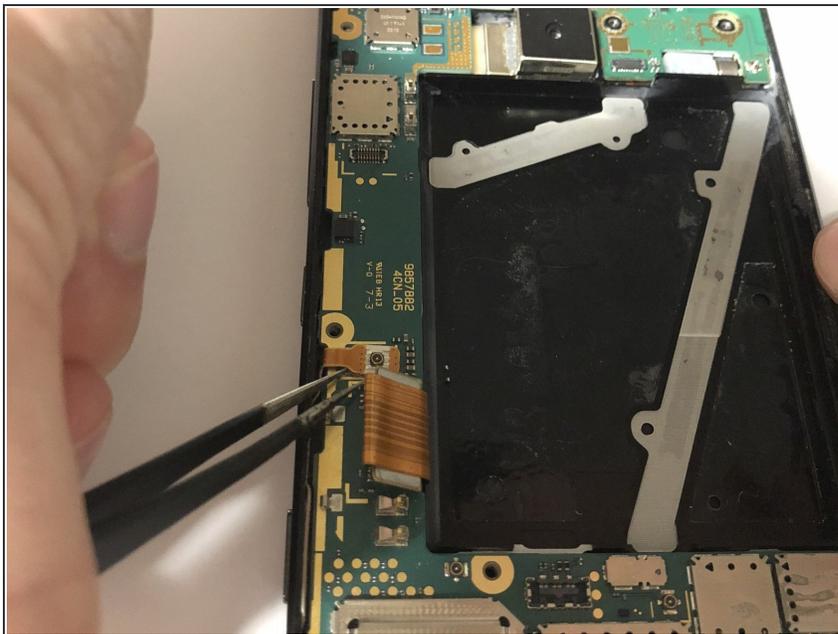
- Repeat the previous step for the black jumper flex cable under the battery.

## Step 15



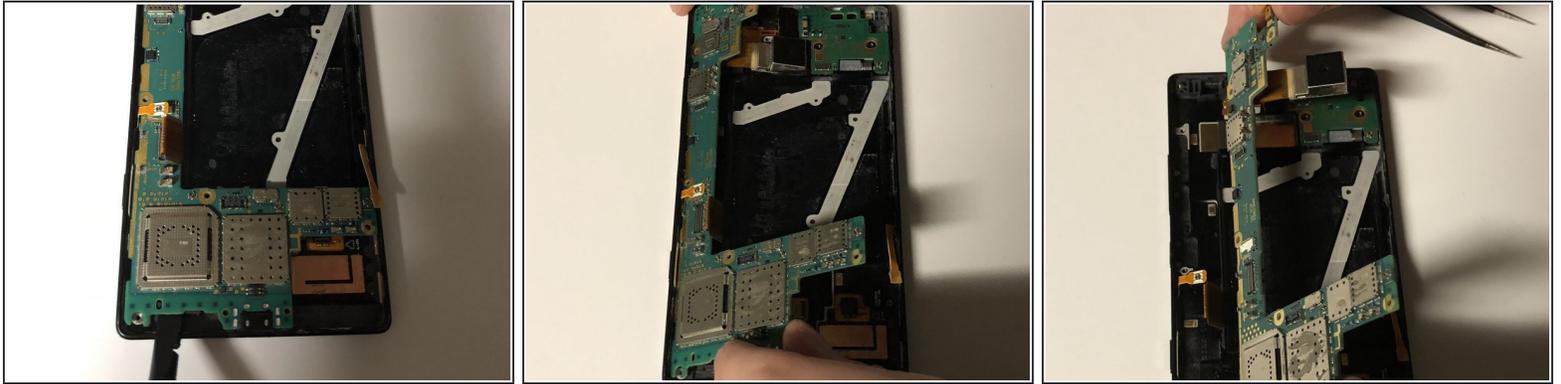
- Use the flat end of a spudger to disconnect both ends of the antenna cable from the motherboard.
- Remove the antenna.

## Step 16



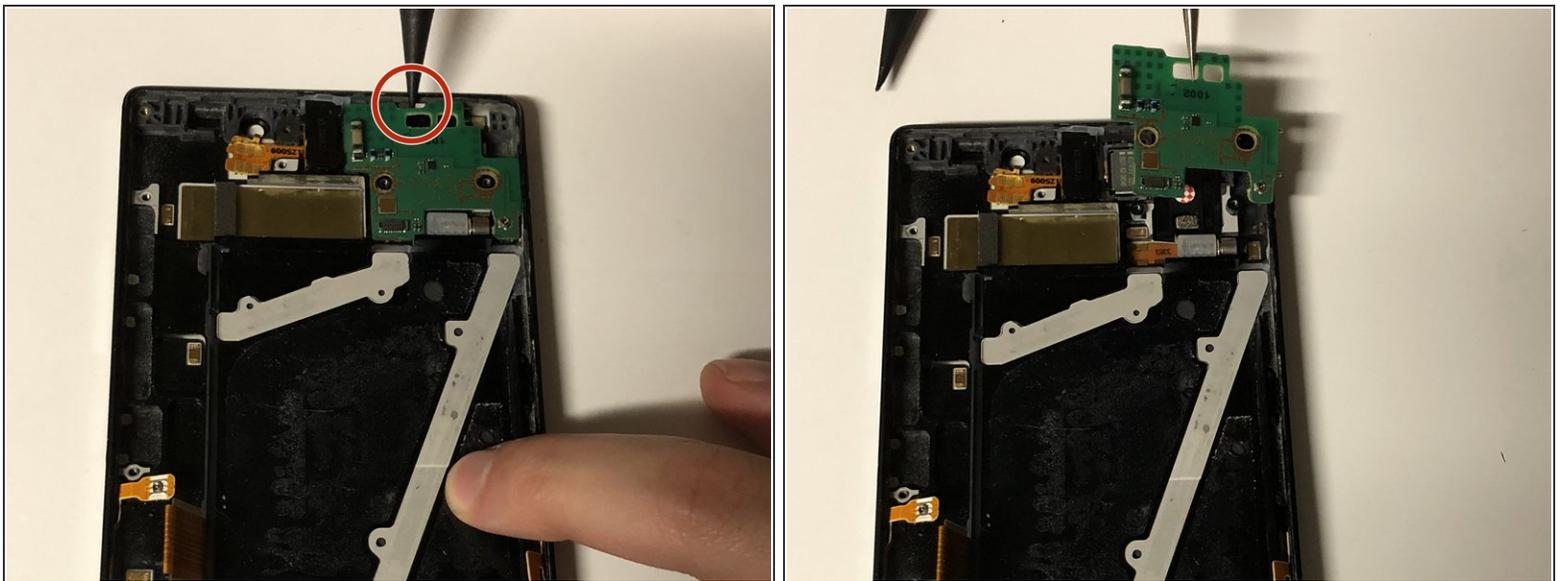
- Use tweezers to grab the adhesive that is under the LTE flex cable and pull it outwards and towards the bottom end of the phone.
- ☑ Apply new adhesive when reassembling the phone.

## Step 17



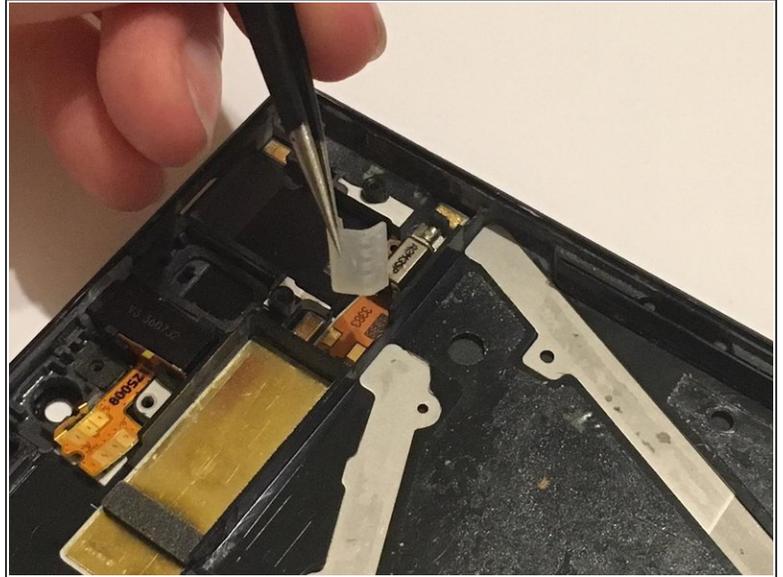
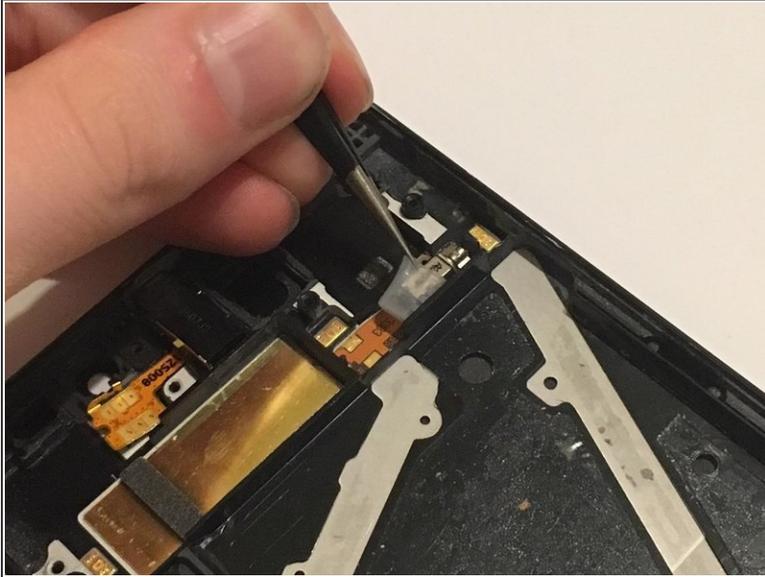
- Use a spudger to pry up the bottom end of the motherboard, then pull it out.

## Step 18 — Daughterboard



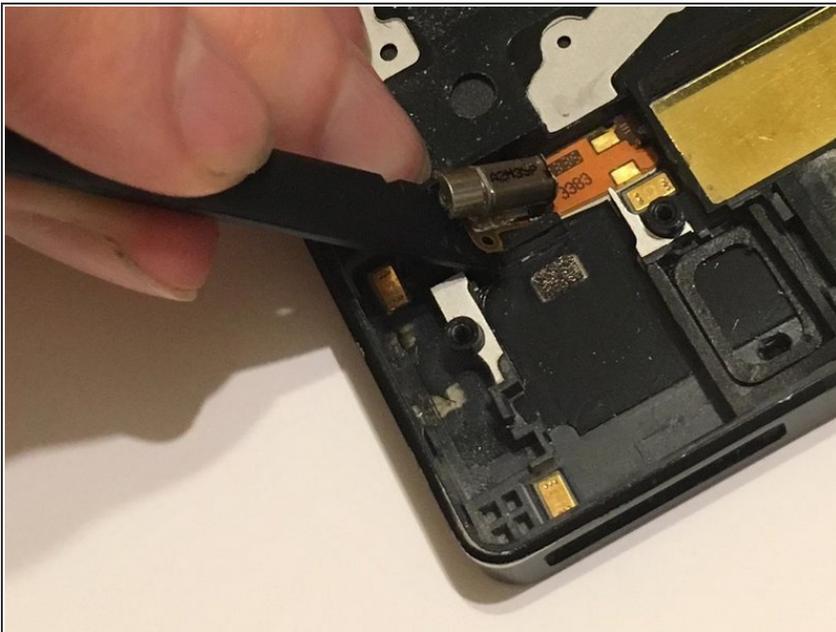
- Use the pointed end of the spudger to pry up the daughterboard.
- Use tweezers to lift the daughterboard out of the phone.

## Step 19 — Vibration Module



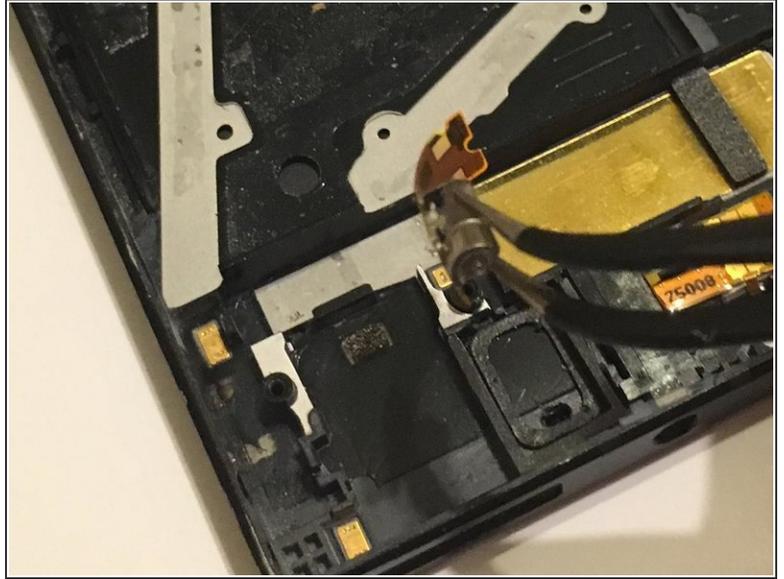
- Use a pair of tweezers to remove the vibration boot that covers the module.

## Step 20



- Use the flat end of the spudger to lift the module off of the adhesive.
- ⚠ Be delicate so that you don't break off the rotating piece of the module.

## Step 21



- Use tweezers to continually lift the module and flex up off of the adhesive.
- Pull up until the vibration module is completely removed.

To reassemble your device, follow these instructions in reverse order.