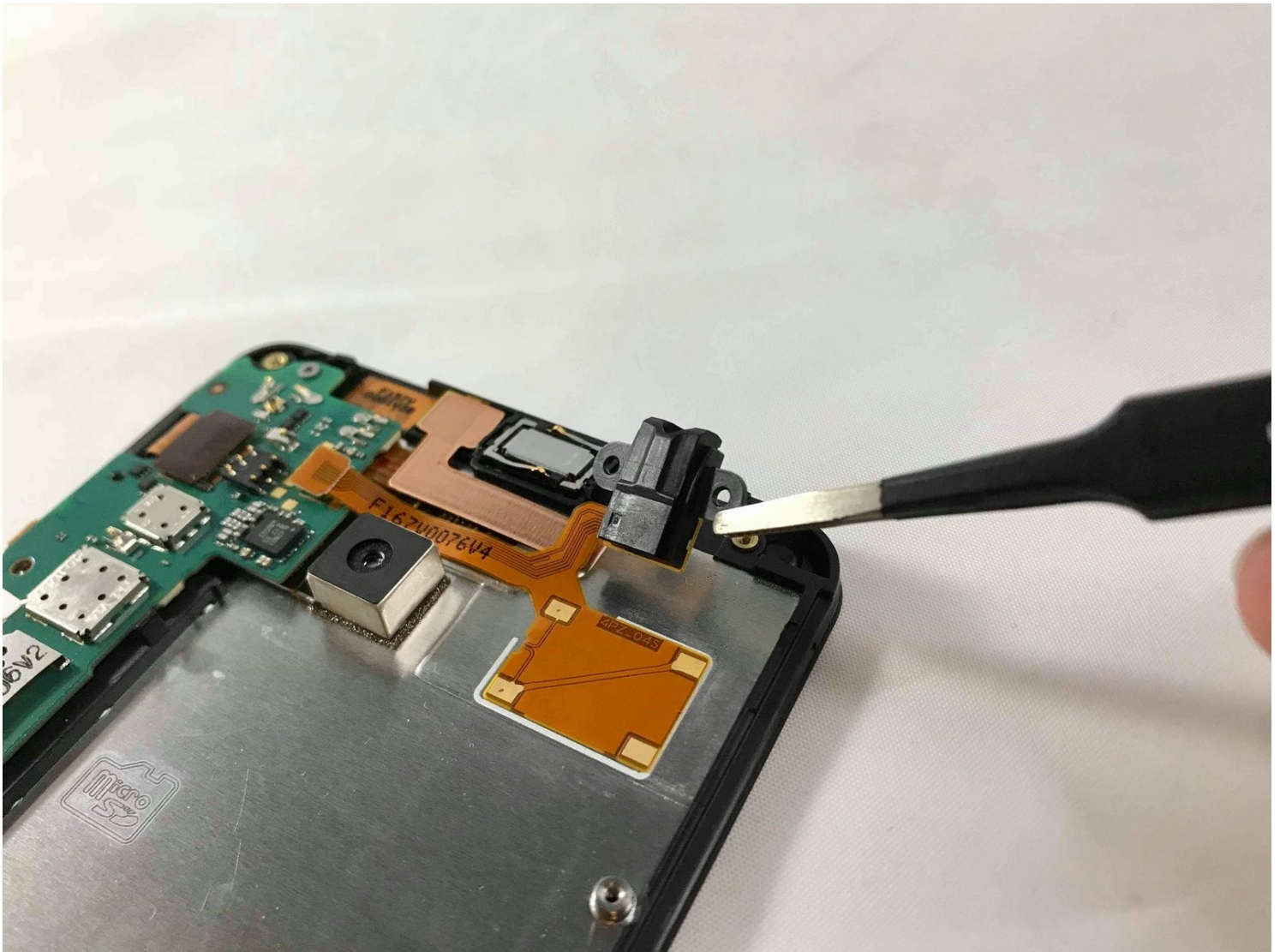




Microsoft Lumia 640 XL Headphone Jack Replacement

This replacement guide will show how to remove...

Written By: Madelyn Kolterman



INTRODUCTION

This replacement guide will show how to remove and replace the headphone jack in the Microsoft Lumia 640 XL.

TOOLS:

Spudger (1)

Tweezers (1)

T3 Torx Screwdriver (1)

E6000 Adhesive Glue (1)

Step 1 — Battery



- Place left palm on screen and right palm on the back.
 - Press down with fingertips and pull to separate the back from the screen.
- ① You may hear cracking and popping.

Step 2



- Lift the battery away from the phone with the flat side of a spudger.

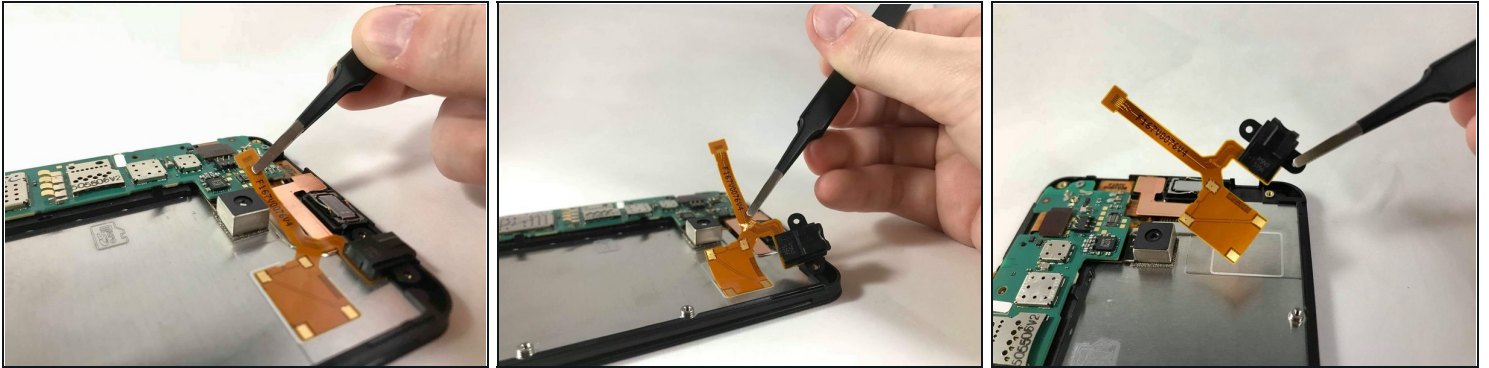
⚠ Be careful not to damage the battery.

Step 3 — Headphone Jack



- Remove all ten T3, 4.09 mm screws.
- Lift mid-frame assembly from phone with flat side of a spudger.

Step 4



- Lift and peel connector away from phone using [tweezers](#).

① To re-attach you may need E6000 Adhesive Glue.

To reassemble your device, follow these instructions in reverse order.