



# Melitta Caffeo Solo brewing unit maintenance

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## TOOLS:

T15 Torx Screwdriver (1)

TR10 Torx Security Screwdriver (1)

## PARTS:

Dichtungssatz Brühgruppe (1)

### Step 1 — Brewing Unit maintenance



- Remove the brewing unit from the device.

### Step 2



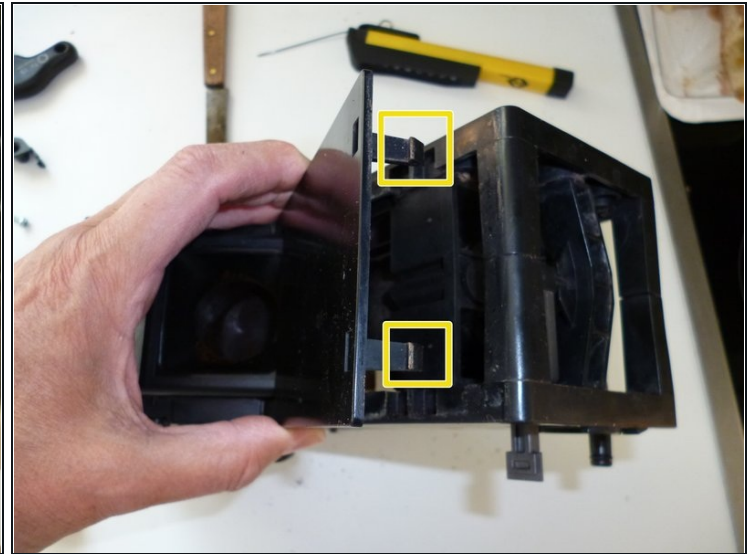
- Take off the cap covering the screw hole in one corner. The cap ensures a better fit of the brewing unit.
- Note: some versions of the brewing unit do not have this cap.

### Step 3



- Remove the single black Torx T10 screw fixing the opening handle.
- Using a certain amount of force pull the opening handle out of the guidance near the red button.
- Rotate the handle 90 degrees counterclockwise, then lift it off.

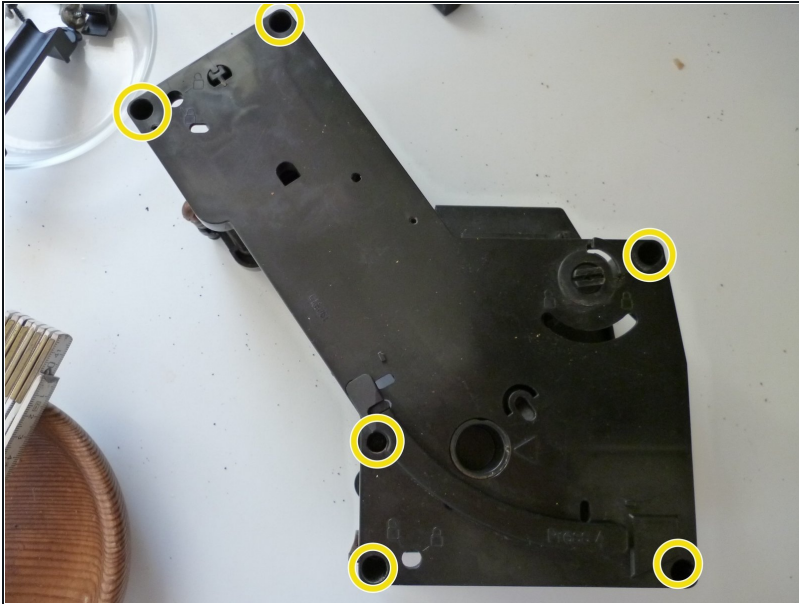
### Step 4



- Unclip the upper protection panel, then remove it by lifting it up.

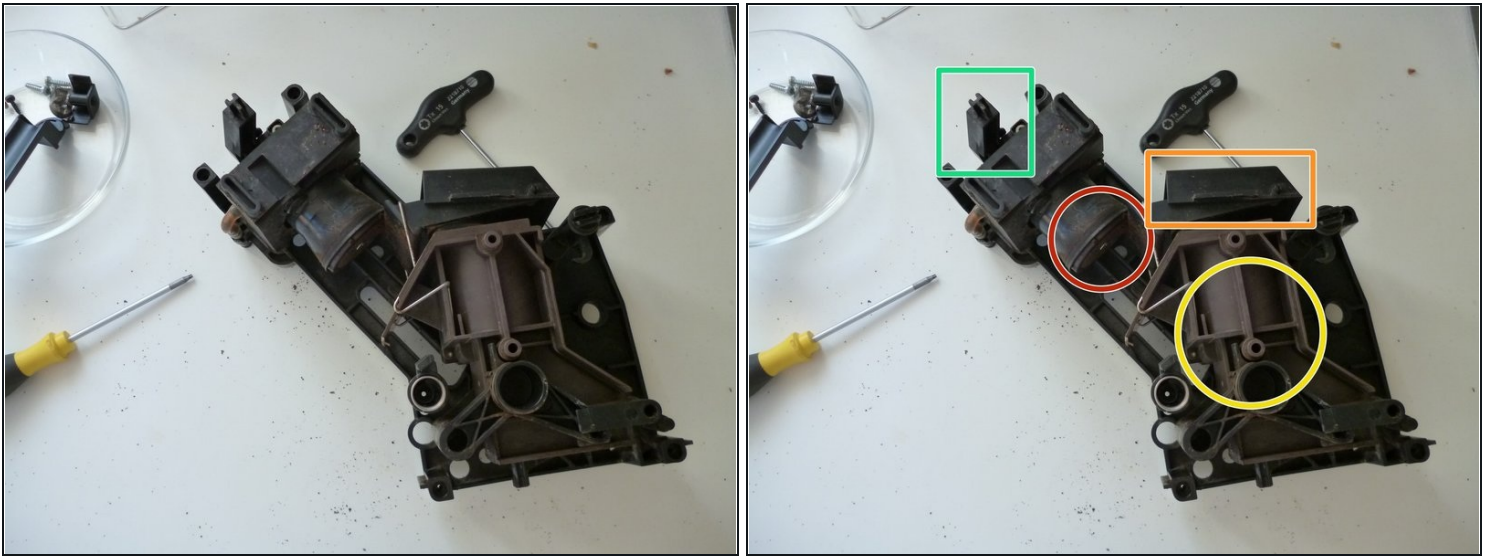


## Step 5



- Remove six Torx T15 screws holding together the brewing unit. The screwholes are rather deep.
- Lift the upper half of the brewing unit up.

## Step 6



- The inside of the brewing unit is exposed. You can see:
- The upper piston and its gasket.
- The funnel for the coffee grounds
- The lower piston.
- The hold-down clamp

## Step 7



- Remove the funnel.
- Rotate the lower piston counterclockwise and lift it off.
- Lift off the upper piston. There is still a hose connecting the piston to the coffee outlet. In top there is also the downholder of the brewing unit.
- ① Sometimes this downholder is torn and the coffee leaks out of the brewing unit and does not fill your cup. Inspect the downholder for cracks. You can fix this using a special repair kit.

## Step 8



- Remove the hose connecting the upper piston and the coffee outlet.
- Remove the upper piston.
- Remove the Torx T20 screw from the screen of the upper piston.
- Take off the cover of the gasket and the gasket.
- Replace the gaskets of the upper piston, the coffee outlet and water connector.
  - ① The lip of the piston gasket must point towards the pressure, i.e. downwards.
- Clean thoroughly all parts. Use food-proof silicone grease to lubricate the gaskets.

## Step 9



- ① The crema-valve is located in the interior of the upper piston. It is fixed by two Torx T10 screws.
- Remove both screws. Lift off the valve. Inspect it and clean it.
- Note: there is another gasket on the shaft of the lower piston. Replacing it is difficult.
- Lubricate all sliding parts with food-proof silicone grease. Verify the smooth operating of the brewing unit.

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Follow the steps in reverse order to reassemble your device.