



# Brother Printer DCP-L2540DW Toner Cartridge Replacement

This guide will show you how to replace an empty toner cartridge in your Brother Printer (DCP L2540DW) with a new one.

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## INTRODUCTION

Printing documents with the Brother Printer DCP-L2540DW requires the use of toner, but once that toner runs out it is time for it to get replaced. This helpful guide lays out clear and concise steps to assist you on how to replace an empty toner cartridge for your Brother Printer DCP-L2540DW with the correct toner sizes so that you can continue with your printing needs. Before attempting to replace the toner be sure to purchase one of the correct sizes. The TN660 allows for more uses than TN630, hence the reason why it costs more. Toner cartridges can be disposed of in the recycling bin. It is also important to note that contact with the printer transfer roller should be avoided as the toner can rub off onto the surrounding environment and can potentially make the toner cartridge ineffective.

## Step 1 — Toner Cartridge



- Pull the center paper tray extender to expose the drum unit.

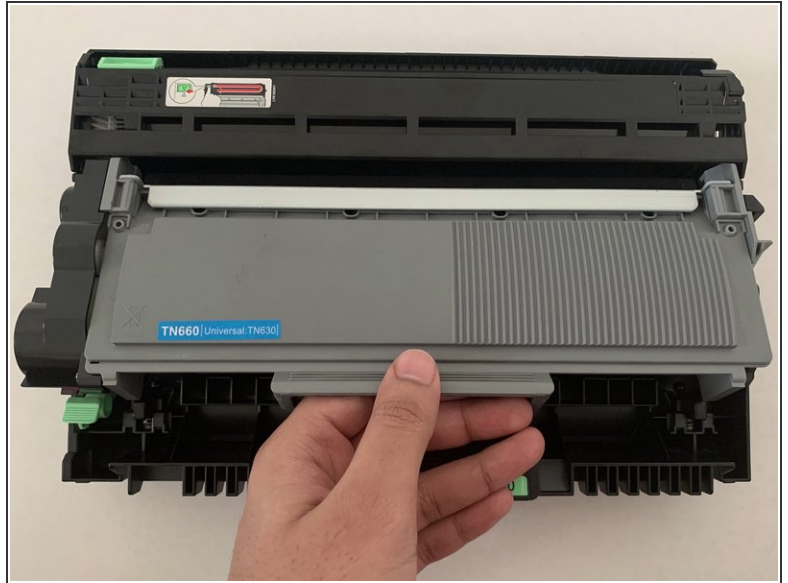
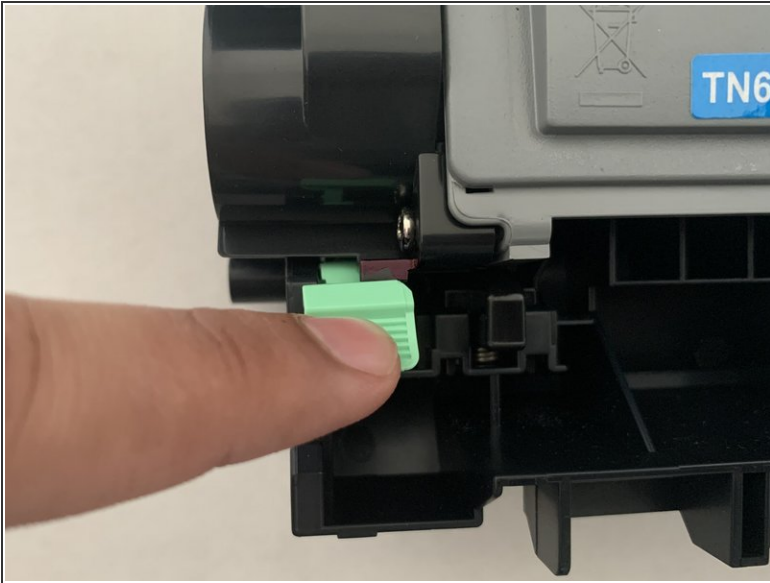
## Step 2



- Gently pull the drum unit out of the printer at a slight incline angle.



### Step 3



- Push down on the lever lock to unlock the cartridge from the drum unit.
- Remove the cartridge from the drum unit and recycle it.

### Step 4



- Unpack the new toner cartridge from its packaging.
- Gently shake the cartridge to evenly distribute the toner throughout the printer transfer roller.

## Step 5



- Remove protective cover enclosing the printer transfer roller

**⚠ AVOID CONTACT WITH PRINTER TRANSFER ROLLER. This could potentially damage the device.**

- Insert the new cartridge in the drum unit.

**i** A click should be heard to acknowledge the toner cartridge has been fitted properly.

## Step 6



- Clean the corona wire with the slide tab near the front side of the drum unit by sliding it left and right several times.
- Return the slide tab back to its original position before continuing.

## Step 7



- Insert the drum unit with the new toner cartridge attached at a slight incline back into the printer.
- ⓘ Remember to have the drum unit pushed in enough for the front cover to be able to close.
- ⓘ You have now successfully completed replacing the toner cartridge for your Brother DCP-L2540DW Printer.

To reassemble your device, follow these instructions in reverse order.