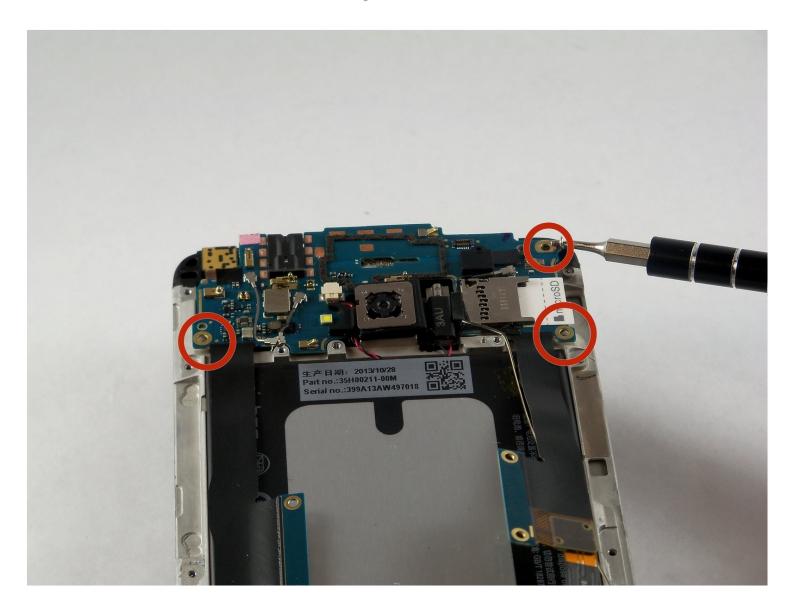


HTC One Max IR Blaster Replacement

Use this guide to replace a broken or defective...

Written By: Andrew Keller



INTRODUCTION

Use this guide to replace a broken or defective IR blaster.

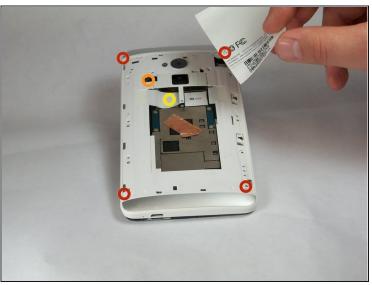
TOOLS:

Spudger (1)
Phillips #00 Screwdriver (1)
Tri-point Y00 Screwdriver (1)

Step 1 — Back Case

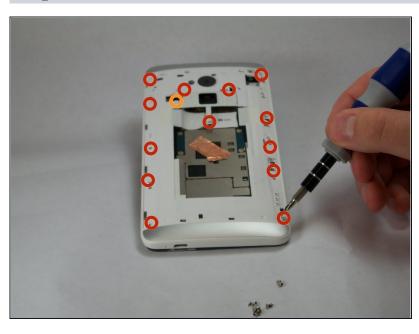


 Lift back cover while pressing highlighted release switch towards the center of the phone.

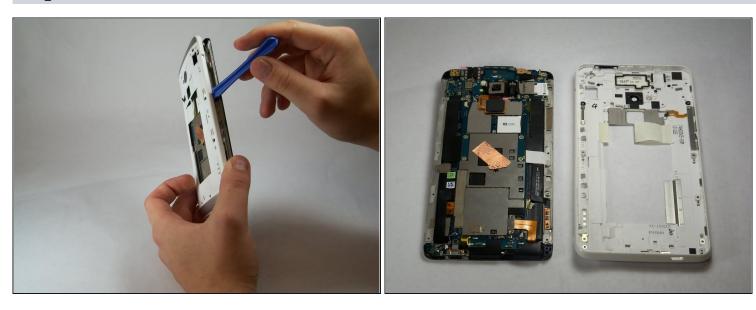




- Remove the four white stickers in each corner that cover the Tri-Wing screws.
- Remove the white sticker near the buttons that control the volume.
- Remove the white sticker near the SIM card.
- Remove the big white sticker with the bar-code in the center of the phone.

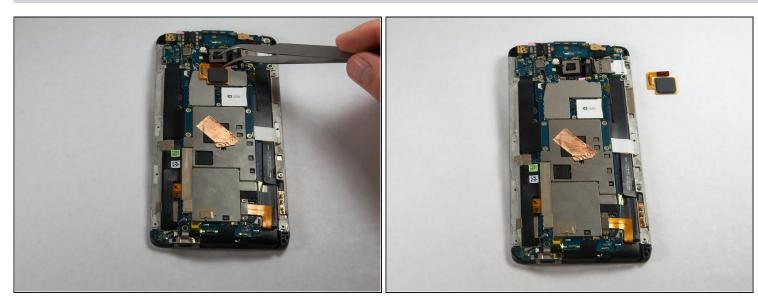


- Remove the thirteen Tri-Wing Y00 screws (Upper & Lower screws are 5 mm length, middle screws are 3.8 mm length) from the back case.
- Disconnect the cable near the volume buttons.



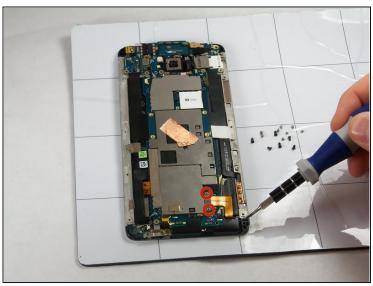
• Use the small plastic opening tool to pry between the screen and the rear case.

Step 5 — Fingerprint Sensor



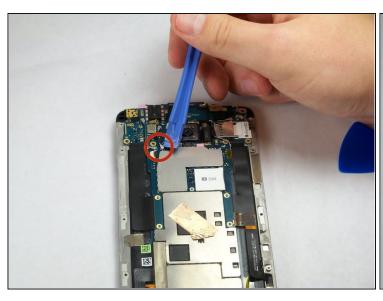
- Use <u>Tweezers</u> to disconnect the ribbon cable connecting the fingerprint sensor to the motherboard.
- When replacing the fingerprint sensor, make sure the ribbon cable snaps into the port on the motherboard.

Step 6 — Motherboard





- Remove the two 2.2 mm Phillips #000 screws holding the battery cable.
- Use a plastic tool to remove the ribbon cable.





- Use the plastic opening tool to disconnect the two antenna wires at the top of the phone.
- Use the plastic opening tool to disconnect a third antenna wire at the bottom of the phone.



Remove the seven 3 mm
 Phillips #000 screws from the motherboard.







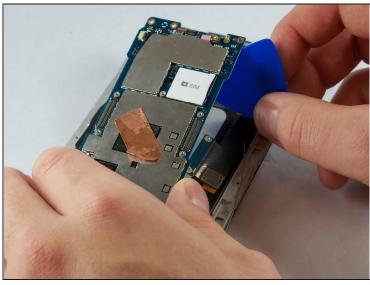
- Use a plastic tool to pry up and disconnect the large ribbon cables on each side of the motherboard.
- ② Use caution prying the ribbon cable on the right side because other ribbon cables run under it.







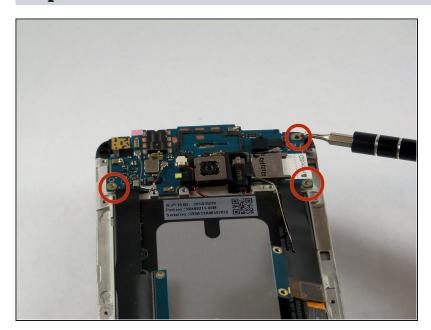
- Remove the tape covering three flex cable gate connectors on the bottom left side of the phone.
- Use small plastic opening tool to pry open the latch on each of these gate connectors to disconnect the three cables.
- Use small plastic opening tool to pry open the latch on each of these gate connectors to disconnect the three cables.





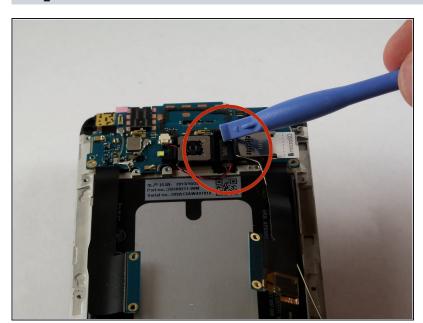
- Use a plastic tool to lift and remove the motherboard.
- Use a heat gun to loosen adhesive at bottom if needed.

Step 12 — IR Blaster

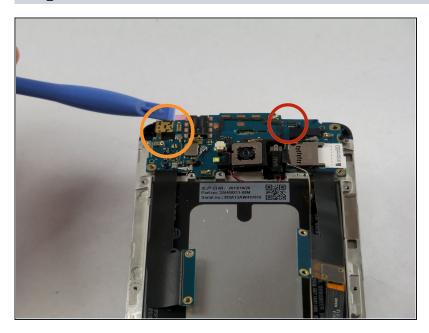


Remove the three 3 mm
 Phillips #000 screws from the secondary board at the top.

Step 13



• Pick up and set aside vibrator, do not disconnect.



- Pull out ribbon cable.
- Peel back infrared sensor.

To reassemble your device, follow these instructions in reverse order.