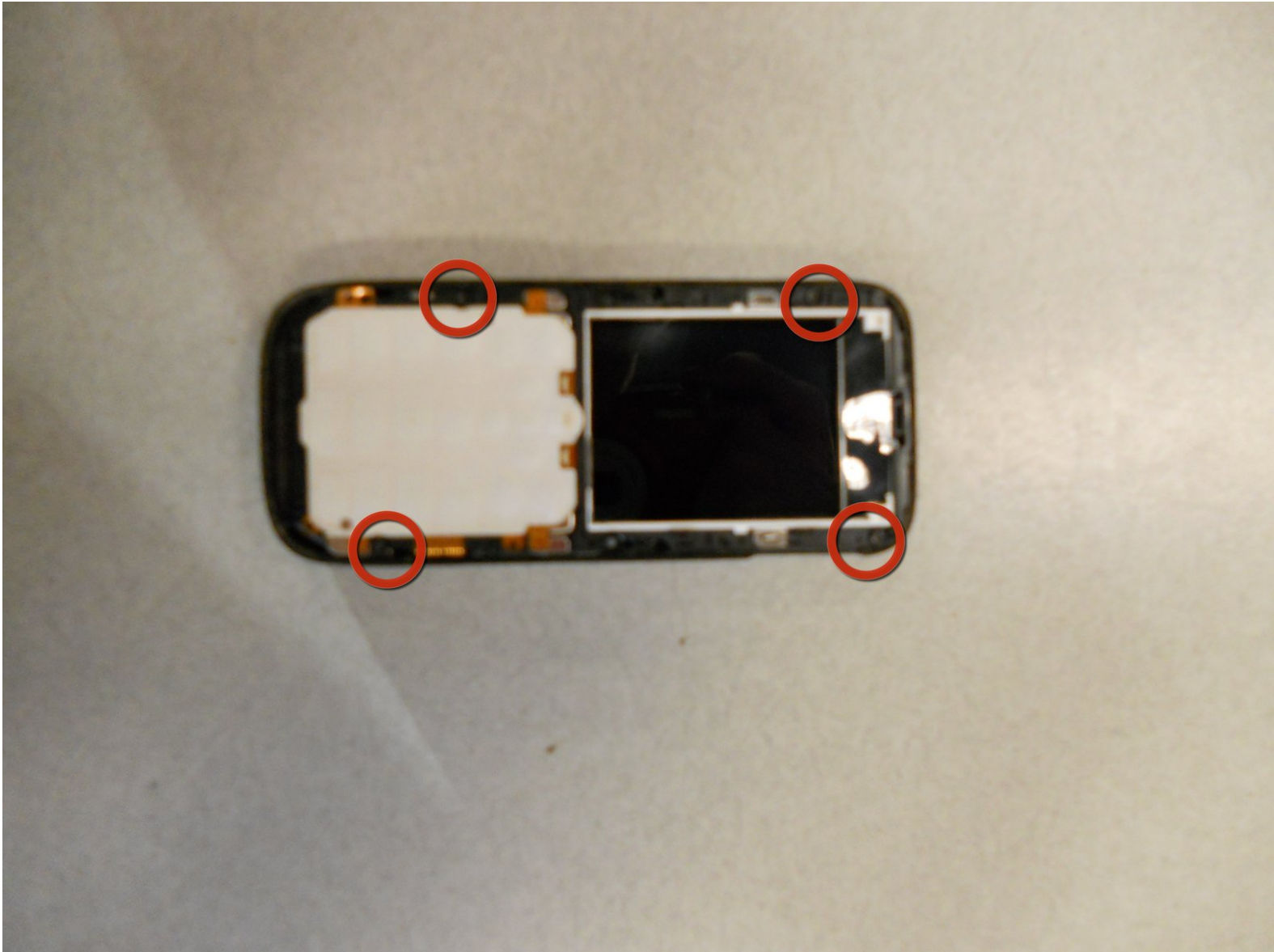




# Nokia 2630b Back Case Replacement

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# INTRODUCTION

## Introduction

In this guide, we show how to unscrew and remove the back case of the Nokia 2630b. This enables access to the motherboard, antenna, and LCD screen of the phone.



### TOOLS:

- [T5 Torx Screwdriver](#) (1)
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## Step 1 — Battery Case



- Press each release button on either side of the battery cover and simultaneously remove the battery cover from the phone.

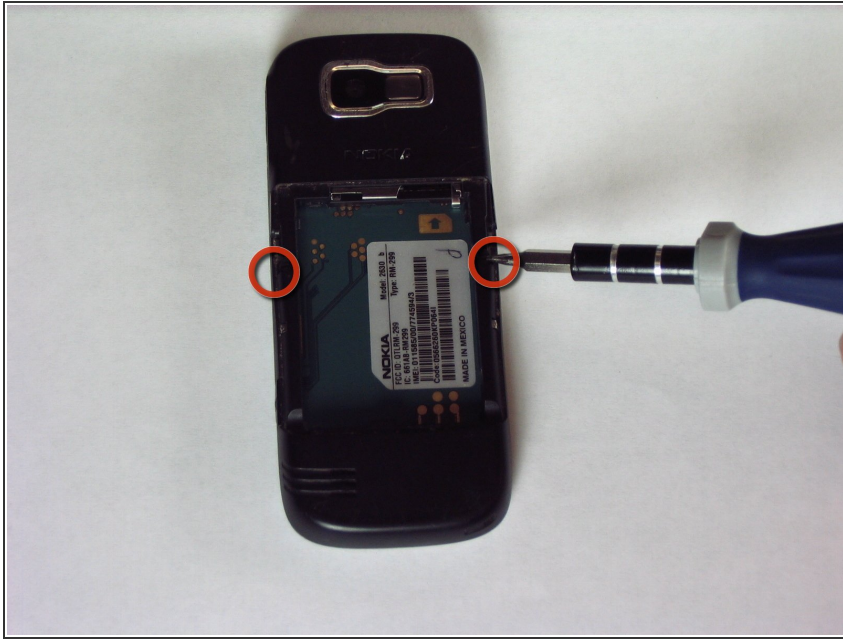
## Step 2



- Pull the battery out of the phone with your fingers.



## Step 3 — Screen / Front Case



- Remove the two screws on either side of the battery case using the micro screwdriver using the T5 bit
- ⓘ The T5 bit has a star shaped end and has "T5" engraved on the side of the bit for easy identification
- NOTE: Keep the screws in a safe place while you continue working.

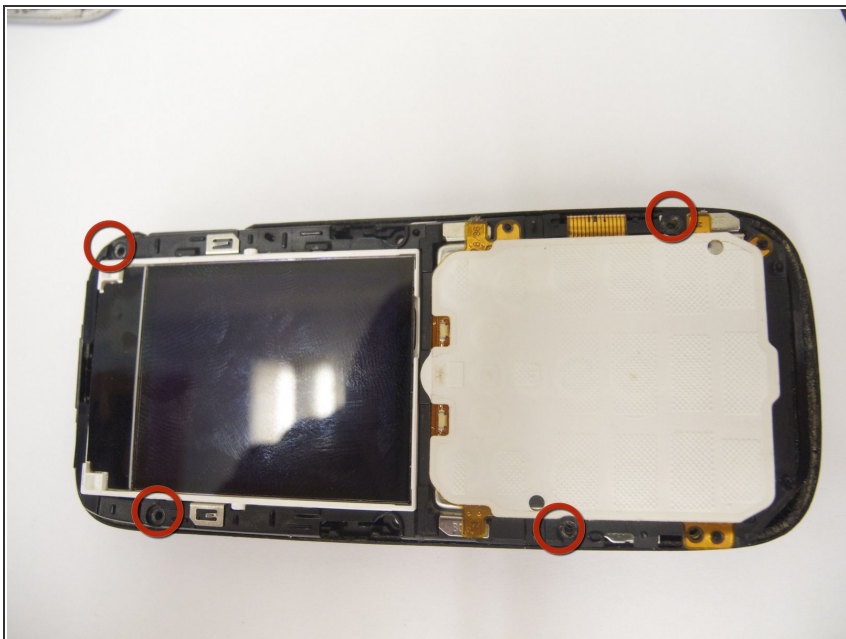
## Step 4



⚠ Separate the front case from the back case using the iPod opener

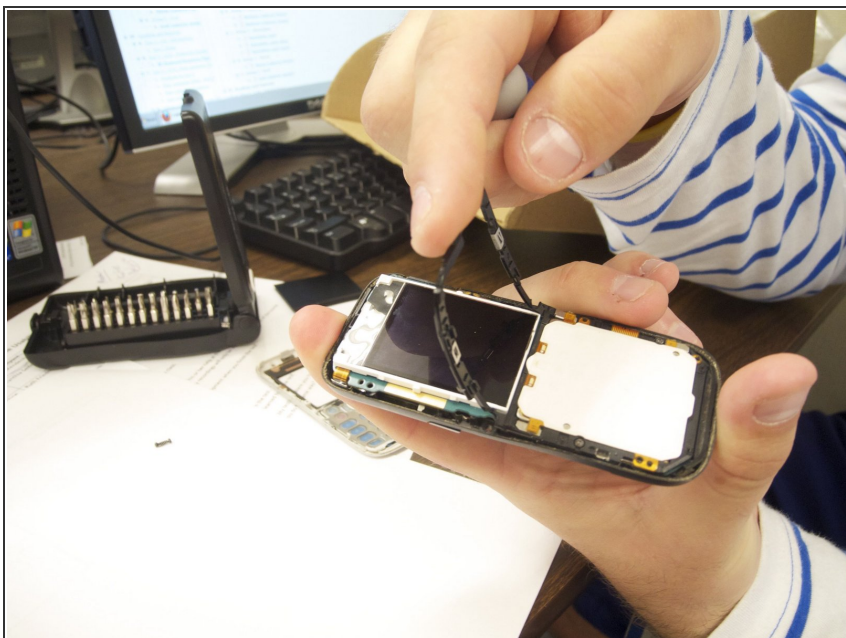
⚠ NOTE: The keypad is a loose piece and may fall out

## Step 5



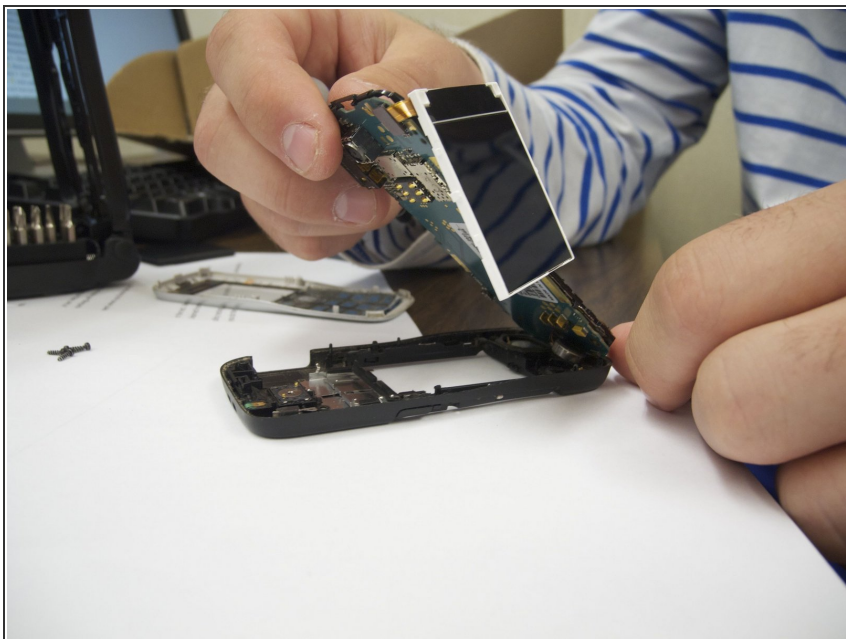
- Remove screws using the same T5 screw bit to release the computer chip from the case
- NOTE: Keep the screws in a safe place while you continue working

## Step 6



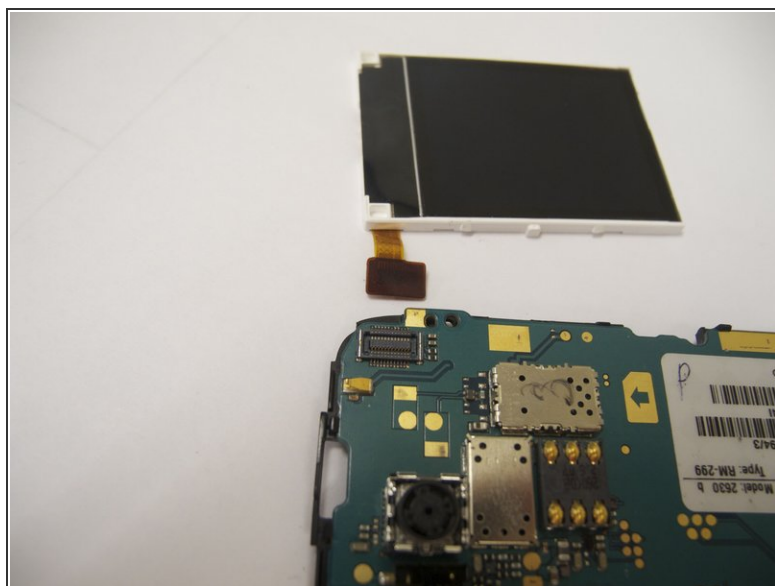
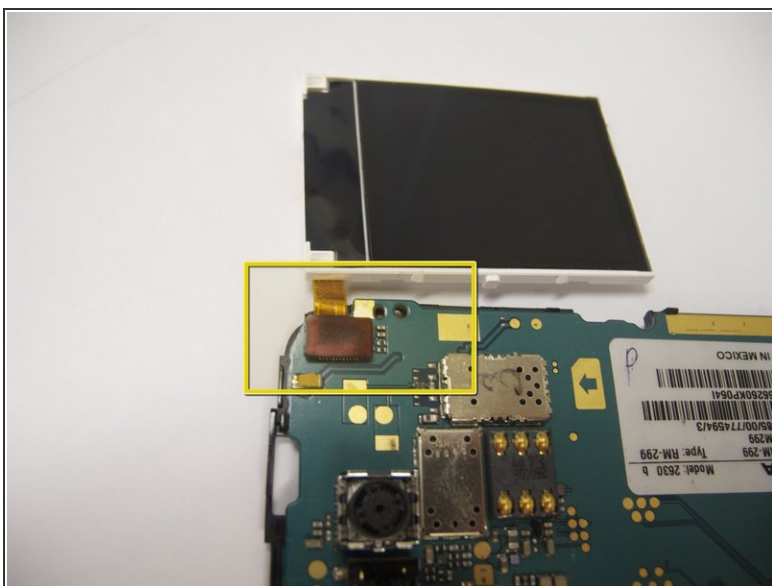
- Carefully lift the black frame off the screen with your fingers

## Step 7



- Carefully remove the computer chip and screen out of the black case with your fingers

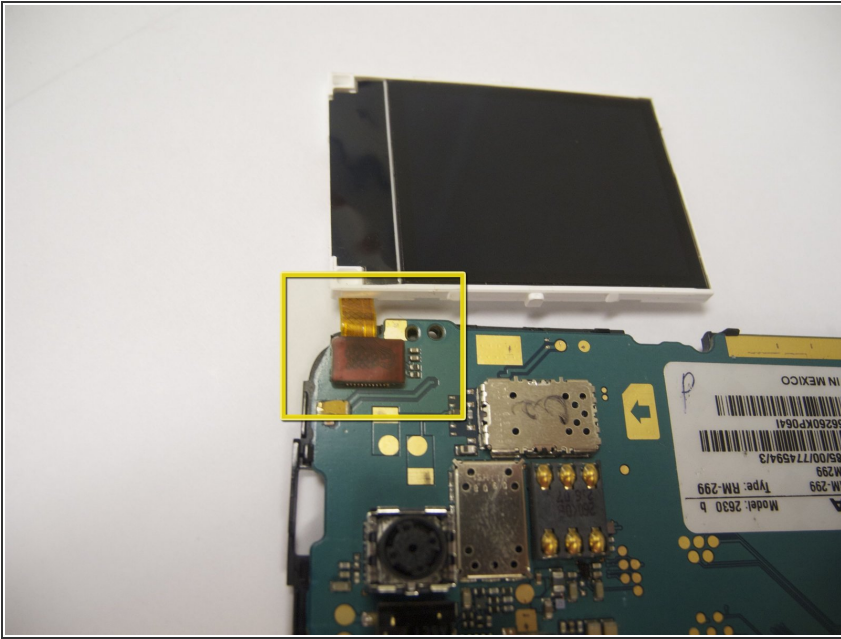
## Step 8



- The screen is attached to the motherboard by an orange ribbon
- Carefully detach the ribbon from the motherboard using your fingers

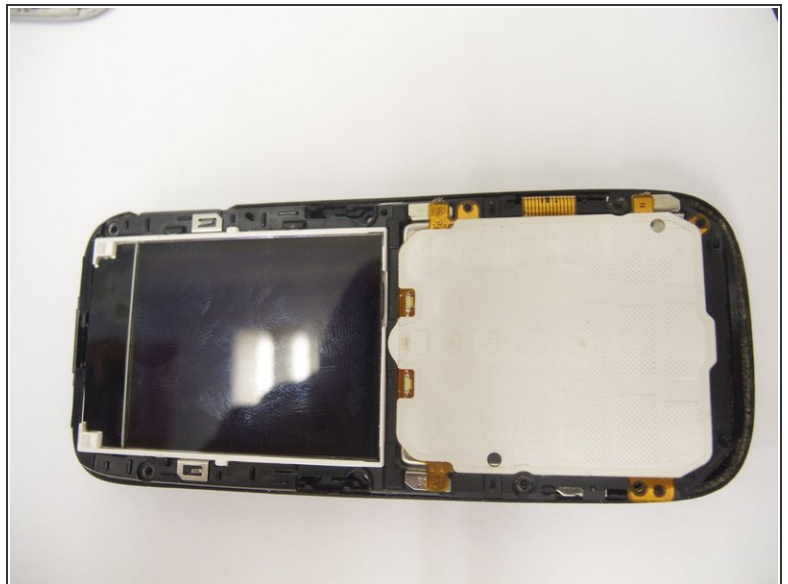
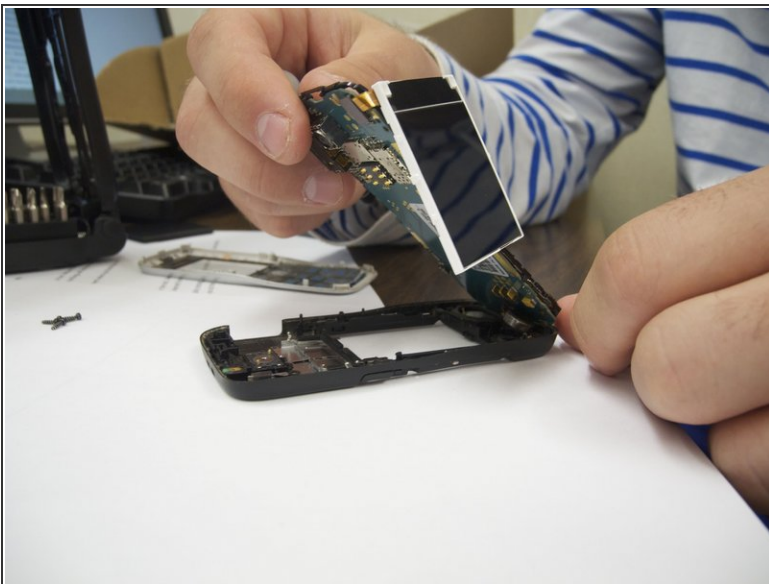


## Step 9



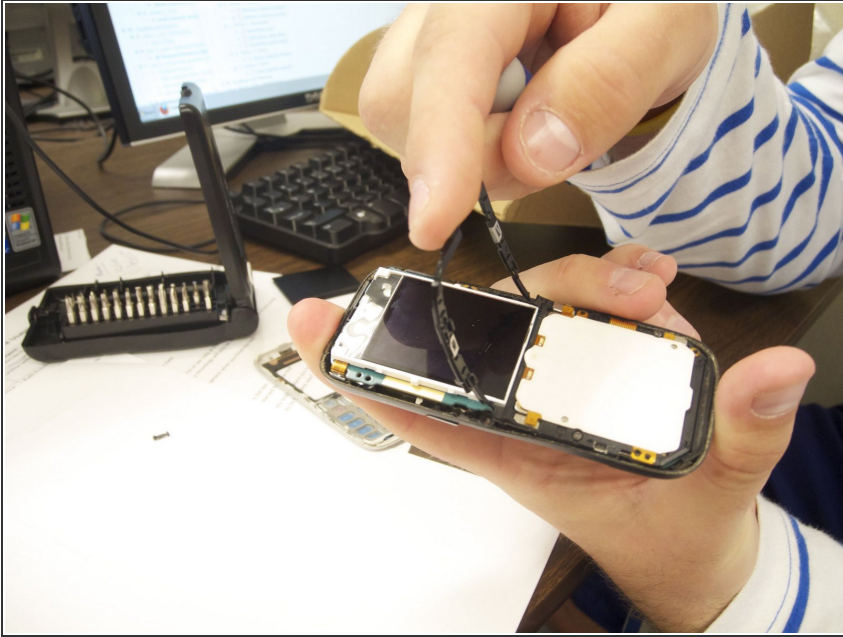
- Reattach new screen by connecting the orange ribbon to the computer chip

## Step 10



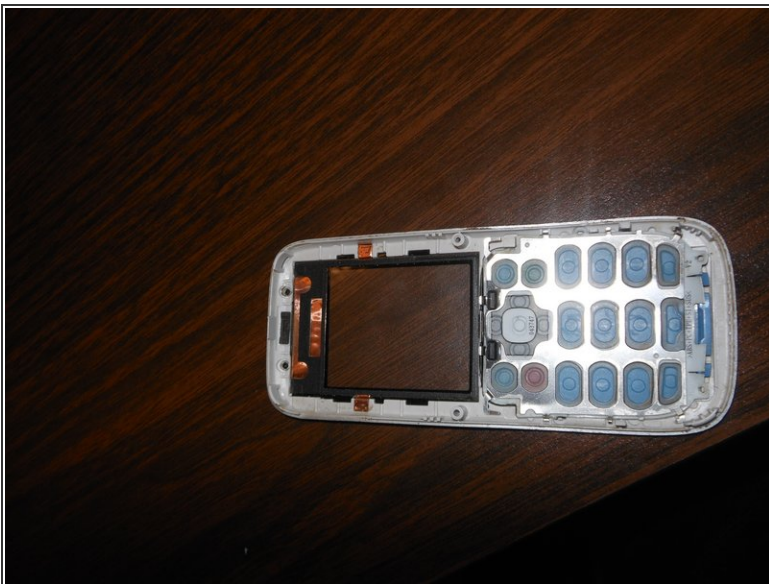
- Place computer chip and screen back into black case

## Step 11



- Place black frame back over screen

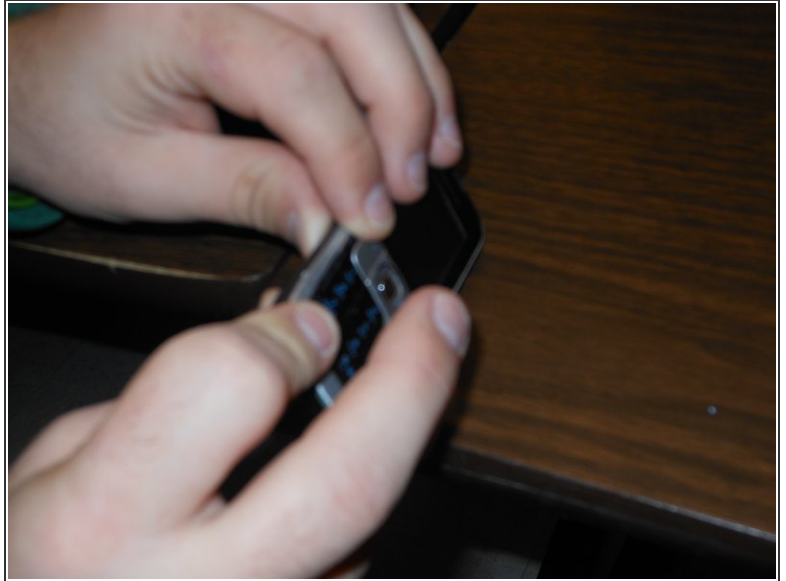
## Step 12



- Carefully place keypad back in place

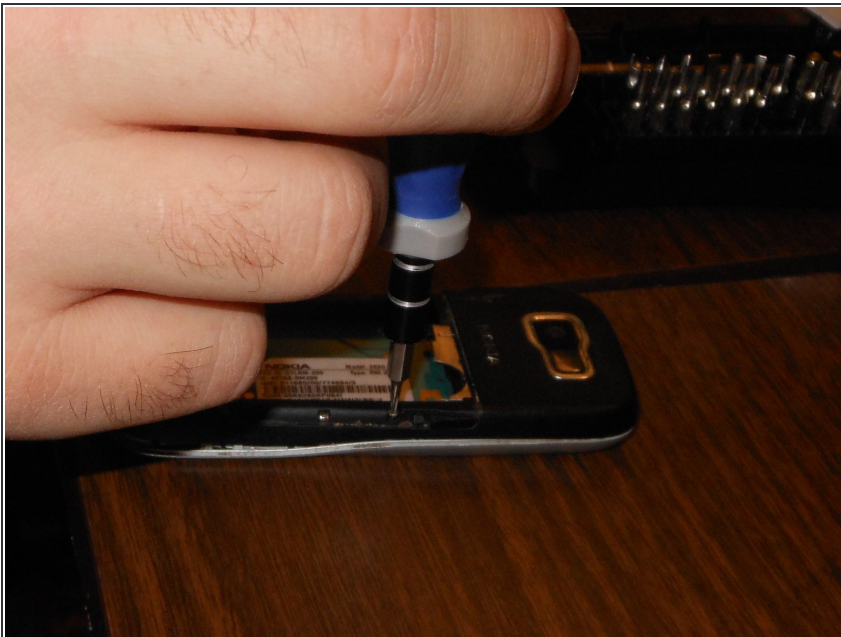


## Step 13



- Snap the front case back in place with the bottom case with your fingers

## Step 14



- Reassemble screws with micro-screwdriver

## Step 15



- Slide battery back into place

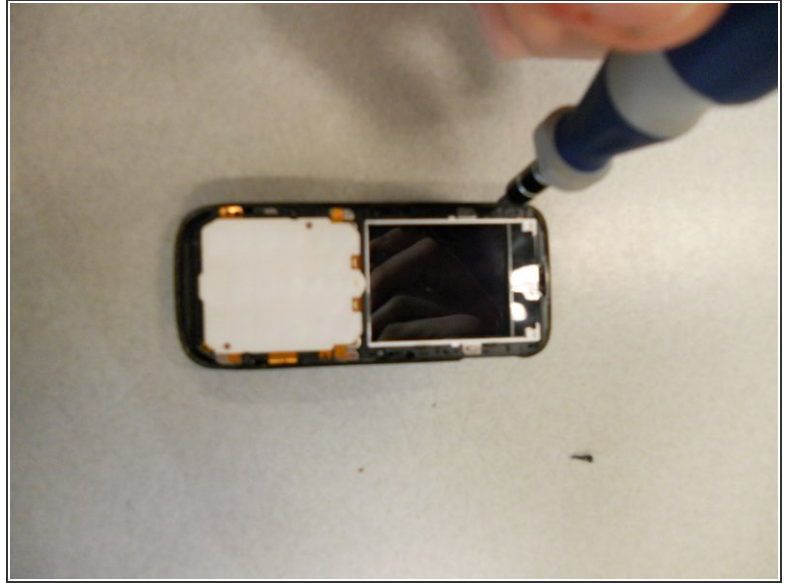
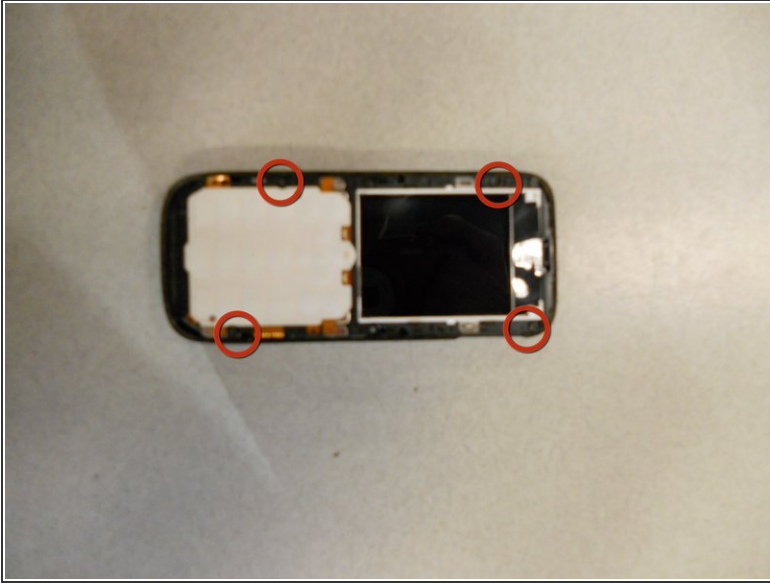
## Step 16



- Snap battery cover back into place

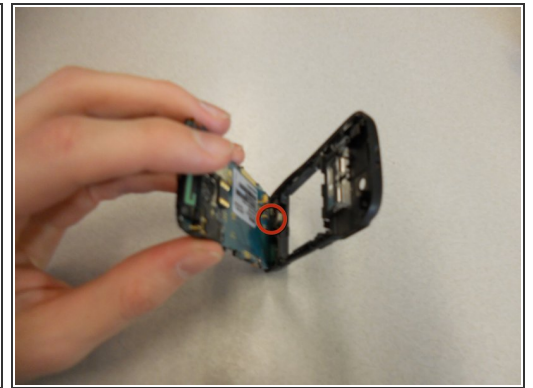
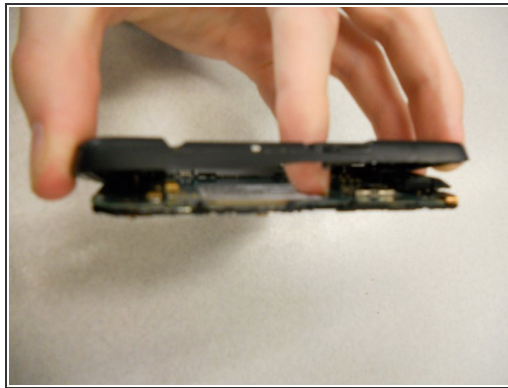
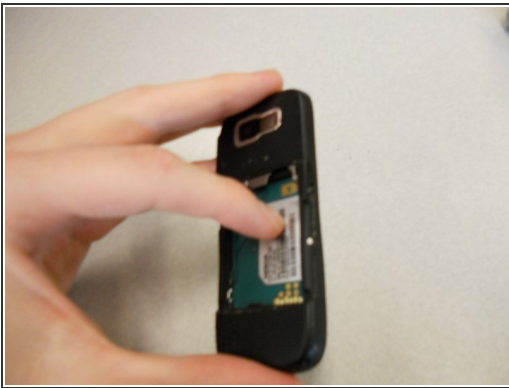


## Step 17 — Back Case



- Locate the four screws that secure the back case to the rest of the phone.
- Unscrew all four screws using a "T-5" star shaped screw driver, turning counter-clockwise.

## Step 18



**⚠ DO NOT PULL APART!** There is a wire attaching the speaker to the rear case. It is very important to NOT sever this connection. Because of this, the rear case does not completely detach from the rest of the phone.

- Holding the rear case, applying pressure to the back of the phone near the location of the battery in order to separate the two components.



To reassemble your device, follow these instructions in reverse order.